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D2037-101
Job Sheet 209864



Part No: D2037-101

Job Qty: 1 pcs

Part Name: Arm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/20

Job Tracking No:

Due Date: 6/1/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 05-11-01 JLM IPP Rev:B 08-07-29 revD as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC 46.55	1 pcs	5/30/20		2.05	0.13	Small Fab - Brake - 1		58 MAY 13 2020 9-89
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
110	Small Fab - 2 - B4B	1 pcs	6/1/20		0.00	0.23	Small Fab - 1 - B4B		58 MAY 13 2020 9-89
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
							Small Fab - Various 1 - B4B		
120	QC 5	1 pcs	6/1/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		

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MAY 14 2020

130	Packaging 3-1 - Stock - B4B	1 pcs	6/1/20	0.00 0.00	QC 5 - 61	
					QC 5 - 81	
					QC 5 - 82	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
140	QC 21 - SA	1 pcs	6/1/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

DAS
28
9-89DAS
21
9-89

Part Op 100 - (Form as per dwg), Punch as per Dwg D2037. Keep hole distance 45.50" using Jig D2037-1
 Descriptions: 110 - 1-Drill Ø0.323" holes in D2037-101 tube as per Dwg D2037 2-Flatten ends of D2037-101 tube as required using DT8545 3-Deburr as required
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____), LOCATION : WA001
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	3.9160 ft (3.916 ea)	100-Small Fab - Brake NC	3049180

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.750W.049	4	339	0

Part Specifications
Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____		DISPOSITION		DEPARTMENT/PROCESS			
Part No. _____		Rework Scrap Use-as-is		Cross tube Small Fab Finishing			
Date: _____		Sequence #: _____		Skid-tube Machining Large Fab			
_____		QTY Affected: _____		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging			
Description Work Order Deviation		Disposition		Engineering Water Jet Supplier Quality			
_____		_____		MRB (QSI042)			
_____		_____		Completed By			
_____		_____		Lead hand / Supervisor			
_____		_____		QC / QA Coordinator			
Root Cause		FAULT CATEGORY					
Operator		Pressure/Forced		Contamination		Power Loss/Surge	
Manufacturing Process		Bending		Misaligned/off center		Folio/Program	
Equip/Tooling		Crushing		BOM/Route		Grain Direction	
Handling/Preservation		Cracks		Broken/Damage/Defect		Weld	
Material		Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled	
Product Improvement		Marks/Chatter		Drill Holes		Out of Sequence	
Process Improvement		Mislabeled		Fit/Function		Off-set/Set-up	
Human Factors		Other/Details:				Positioned Wrong	
						Outside Tolerance	
						Drawing	
						Finish	
						Part Lost/Missing	
						Misread	